

Self adhesive Vinyl with Clear Adhesive

Description:

Film:	70 micron; glossy PVC film
Adhesive:	Clear permanent adhesive
Liner:	100gsm white PEK paper with one side PE & Silicon coating
Width:	0.914/1.06/1.27/1.37/1.52m

Features:

1. Excellent printability and handling, suitable for commercial advertising.
2. Good dimensional stability after application.
3. Easy application to a wide variety of substrates.

Applications:

1. Applicable to Vehicle Wrapping Media, Billboards, indoor and outdoor advertising.
2. Suitable for various of solvent ink, Eco-solvent ink and UV ink.

Technical Data:

Testing condition: Indoor temperature $23\pm 2^{\circ}\text{C}$; Relative humidity $50\pm 5\%$; Use aluminum, glass, steel plate material as the base material for testing.

Test Items	Units	Test method	Average value
Thickness PVC	Micron	GB/T6672-2001	70 ± 10
Weight-Liner	g/m^2	GB4669-1995	100 ± 10
Weight -finished product	g/m^2	GB4669-1995	215 ± 20
Gloss Rate 60°	%	GB8807-88	≥ 30
Initial Adhesion	N/25mm	FTM 9	≥ 5
24h, 180°peel	N/25mm	FTM 1	≥ 8
Dimensional stability MD	mm	FTM 14	≤ 1.8
Dimensional stability CD	mm	FTM 14	≤ 1.5
Tensile strength MD	N/25 mm	GB/T1040.1-2006	≥ 25
Tensile strength CD	N/25 mm	GB/T1040.1-2006	≥ 20
Construction Temperature	$^{\circ}\text{C}$		$20\pm 10^{\circ}\text{C}$
Applicable Temperature	$^{\circ}\text{C}$		$-20 \sim +70$

- All technical data is subject to change without prior notice.

Technical Data:

All Allsign products always need to be stored in the original packing and with the original protection materials preferably stored hermetically, no more than 6 layers if stored horizontally. Do not expose in direct sunlight or heat sources. Shelf life will be six months with temperature of $25^{\circ}\text{C}\pm 5^{\circ}\text{C}$ and relative humidity of $50\pm 15\%$.

Production and Application Environment:

Production environment: temperature of $25\pm 5^{\circ}\text{C}$, relative humidity of $50\pm 10\%$, clean dust-free environment without suspended matter; Please move the materials to the printing environment 24 hours before printing. Test prior to use and remain enough edge margins when printing.

Application environment: temperature of $20\pm 10^{\circ}\text{C}$, relative humidity of $50\pm 10\%$; Pasting on flat, smooth and clean surface without floating dust and shedding; It is necessary to take more than 2 hours for maintenance before laminating.

Warranty Condition :

1. **Six months shelf life:** stored in suitable conditions, preferably use within six months. Quality range is only for ink adsorption, other physical parameter is only for reference.
2. **Six months prosecution period:** from the product manufacture date, no-acceptance for overdue product.

Important Remark :

1. The information mentioned in this product data sheet is based upon tests that were executed by **Allsign**, and that we consider to be reliable. Environment humidity more than 70% in different district will decrease the printing result.
2. This SAV product is with permanent glue and has the possibility of residual gum with different substrate and pasting period. Advise to use the same batch product to joint.